

VTT F9X M5/M8 Front Bushing Insert install guide



Thank you for your purchase of the VTT BMW F9X M5/M8 Front Bushing insert kit! The first thing to do when you open your box is to make sure all parts are in their respective bags, and nothing has been left out or lost during shipping. Here is a breakdown of what you should have.

- 2 – Bushing Inserts
- 2 – Hardened Large OD Washers
- 2 – M12 x1.5 110mm 12.9 Grade Bolts



Once all parts are accounted for you can proceed with the Insert Installation. We suggest this only be done by a qualified technician. If something was missing from your upgrade, please contact us immediately so we can remedy this.

READ THE ENTIRE GUIDE BEFORE BEGINNING INSTALLATION!



**ANY QUESTIONS, OR FITMENT PROBLEMS, PLEASE
EMAIL SALES@VARGASTURBO.COM BEFORE TRYING
TO FORCE OR MODIFY ANYTHING. THIS UPGRADE IS
PLUG AND PLAY IF THESE INSTRUCTIONS ARE
FOLLOWED, ANY ISSUES NEED TO BE ADDRESSED TO
AVOID PROBLEMS**

INSTALL GUIDE

**Please note, this guide is intended to help with the
installation of the Bushing Insert only**

- 1. Gain access to the Front diff bushings by removing any undertrays, exhaust, etc. This guide is for the Front Bushing Inserts ONLY, this is not a guide on how to remove or install anything else on the vehicle.**
- 2. Remove one side at a time and support the diff. Lube up the insert well. Line up the tabs and using the large washer and factory bolt, or supplied upgraded bolt. Press the insert into the bushing, once all the way in, TQ bolt to factory spec. Repeat for the other side**